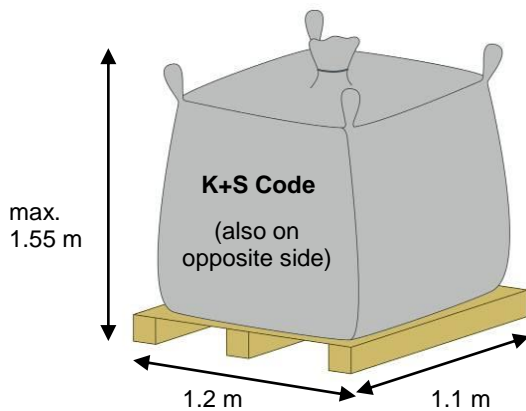


# Packaging requirements for the underground waste disposal plant Herfa-Neurode



Date: 11/2019

## Big-Bags (IBC-F)



**Pallets and big-bags need to be undamaged and clean on the outside, the big-bags tightly sealed.**

<p><b>Big-Bag-Type</b></p> <ul style="list-style-type: none"> <li>- 4 lifting loops on corners</li> <li>- bottom shape closed (no bottom outlet)</li> <li>- certified for underground use: flame-retardant, mining-hygienically un-objectionable and anti-static</li> <li>- dustproof, e.g. with sealed seams</li> <li>- if applicable composed of two layers</li> <li>- determination of construction type will be effected within the certification-/notification-procedure</li> </ul>	<p><b>Labelling</b></p> <ul style="list-style-type: none"> <li>- durable labelling with 'K+S-code' (no sticker) on opposing sides</li> <li>- height min. 10 cm</li> <li>- visible on the sides that are picked up by fork-lift</li> <li>- if applicable marking in accordance with ADR and GefStoffV</li> </ul>
<p><b>Big-Bag-Filling</b></p> <ul style="list-style-type: none"> <li>- filling may not project beyond the pallet's base area</li> <li>- only for loose material without pointed, sharp-edged or coarse components</li> <li>- gross weight in accordance with approval, but not in excess of 1,500 kg</li> <li>- total height including sealing flower: max. 1.55 m (big bag + range + sealing flower)</li> <li>- filled big-bags must be stable and stackable</li> </ul>	<p><b>UTD (underground disposal facility)-pallet</b></p> <ul style="list-style-type: none"> <li>- base area: 1.2 m x 1.1 m</li> <li>- to be picked up by fork-lift on the 1.2 m-length side</li> <li>- closed sheeting</li> </ul>